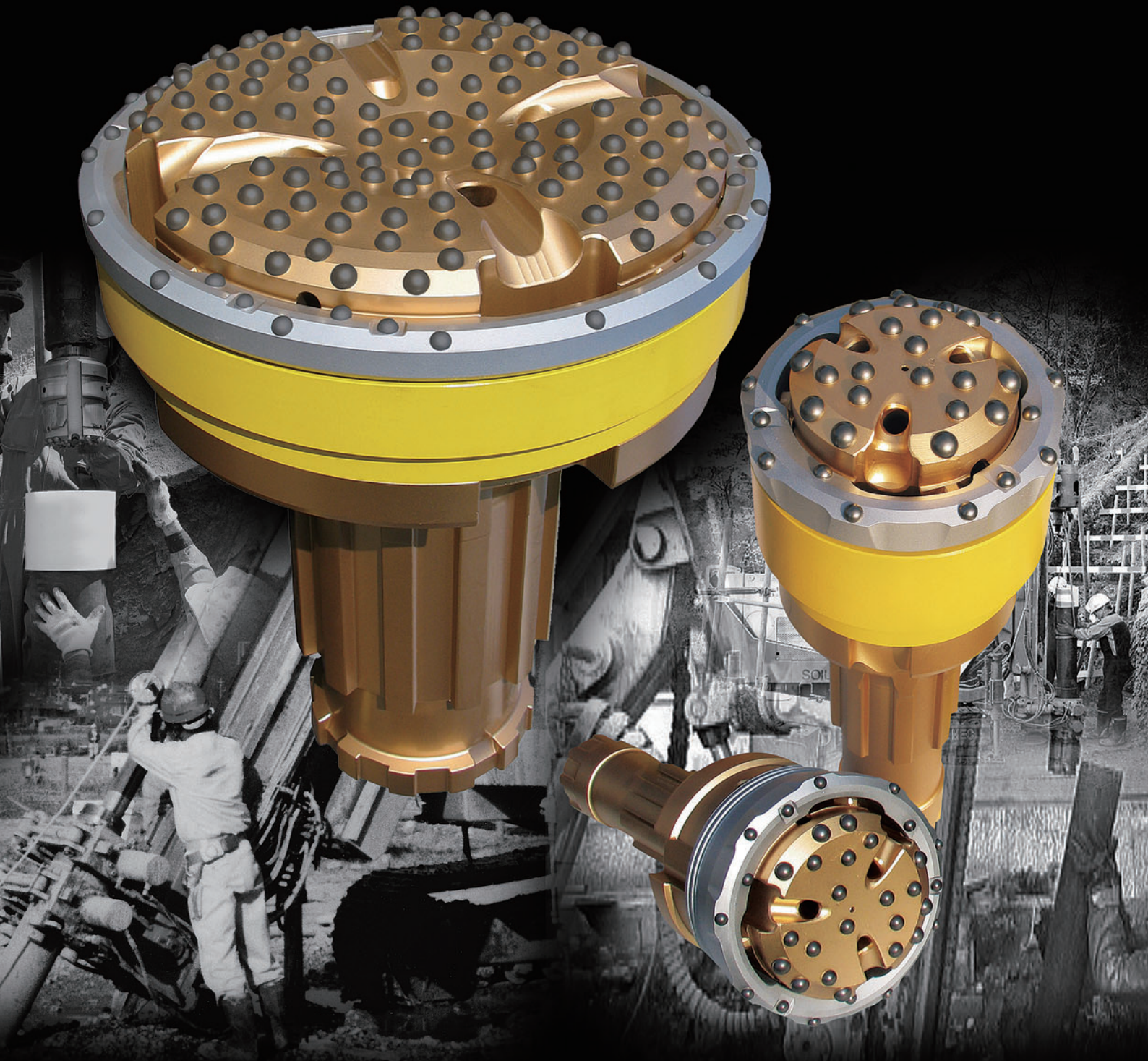


MITSUBISHI

GK16D

ADVANCED MULTI-PURPOSE SYSTEM FOR CASING ADVANCEMENT

ULTRA MAXBIT



MITSUBISHI MATERIALS

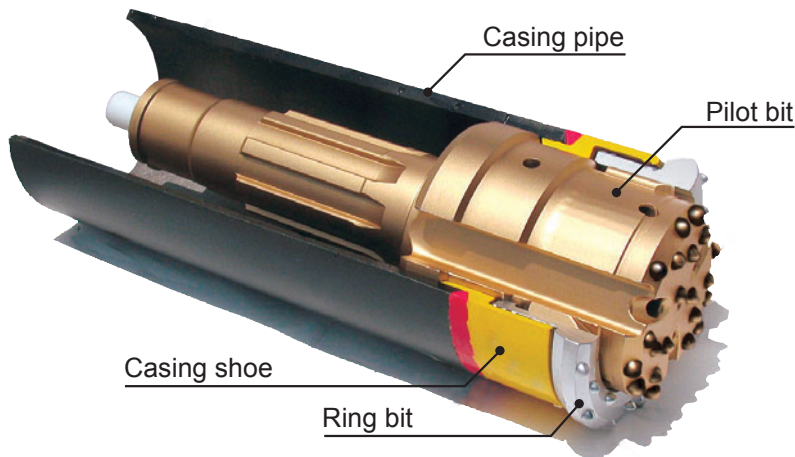
ULTRA MAXBIT

ADVANCED MULTI-PURPOSE SYSTEM FOR CASING ADVANCEMENT

STRUCTURE AND FEATURE

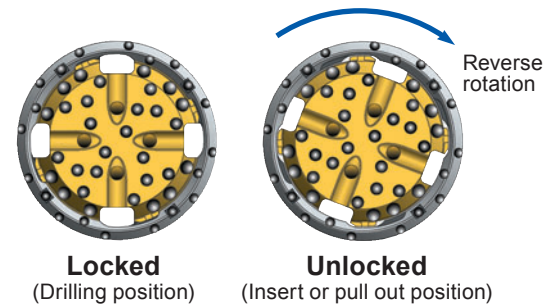
● High speed and straight drilling in wide range of ground conditions

- ULTRA MAXBIT is used for simultaneous drilling and casing in unstable soft ground formations.
- ULTRA MAXBIT is also applicable for wide range of ground conditions such as sand, gravel and boulders and rock.
- The dual bit system also allows vertical, horizontal, and even inclined drilling.



● Easy lock system

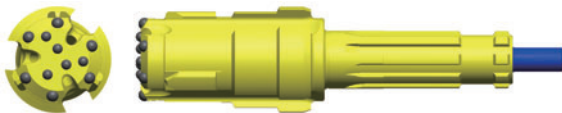
- Easy and speedy set-up.



● Pilot bit

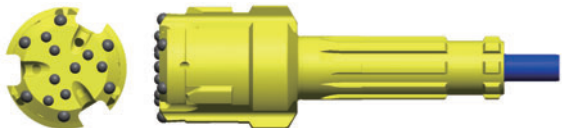
(Standard-connected to DTH Hammer)

- Pilot Bit is manufactured in three models, Single, Normal and Multi pass models.
- Twin impact shoulders.



(Big Bore-connected to DTH Hammer)

- Big bore type is available.
- This new and improved model offers additional strength when drilling larger bore holes.
- Single impact shoulder.



(Top hammer-connected to threaded rod)

- Top hammer type with R32, T38, T45, T51 thread is available.
- Twin impact shoulders.



● Stiff connecting structure between ring bit and casing shoe

(Thread connection type)

- Single pass model
- Normal model
- Top hammer model

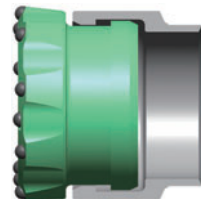
* Easy to assemble or disassemble at Job-site.



(Interlinked type)

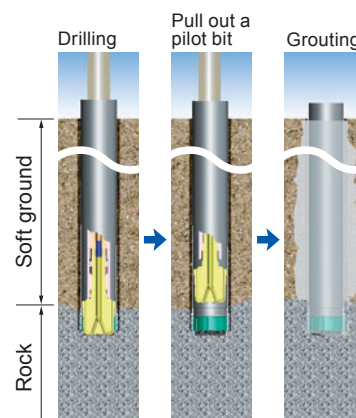
- Multi use model
- Big bore model

* Assembled in the factory cannot be disassembled.

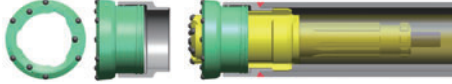
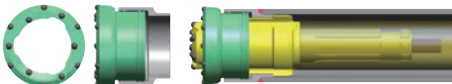
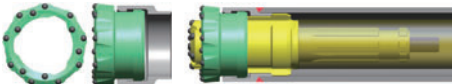
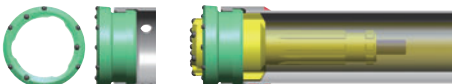
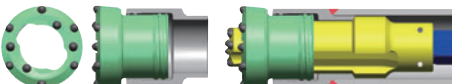


● Working types example

Fig.1 Piling construction (Permanent casing)



OVERVIEW MAP

	Model	Pilot Bit	Casing Type	Casing Outer ø mm (in.)	Application & Pile Type Example
Standard-DTH System	Single Pass Model • Suitable for relatively soft ground and short hole depth. • Leaving a casing pipe in the ground. • Thread connection ring set. 	For DTH Hammer   • Pilot Bit is manufactured in Single, Normal and Multi pass model as long as casing size is same.	Permanent	89.1–1016 (3 1/2"–40")	• Piling construction ...Fig.1
	Normal Model • Suitable for heavy duty single pass and longer hole depth. • Leaving a casing pipe in the ground. • Thread connection ring set. 		Permanent or *1 Retrievable	114.3–457.2 (4 1/2"–8")	• Piling construction ...Fig.1 • Water well ...Fig.2 • Geothermal ...Fig.2
	Multi Use Model • Pulling force to remove casing is reduced. • This enables the casing pipe to be re-used. • Interlinked ring set. 		Retrievable	89.1–1016 (3 1/2"–40")	• Anchor construction ...Fig.3 • Foundation construction ...Fig.3
Big Bore-DTH System	Big Bore Model • Suitable for large bore drilling. • Interlinked ring set. 	For DTH Hammer  	Permanent	114.3–355.6 (4 1/2"–14")	• Foundation construction ...Fig.1 • RD Pile *2 ...Fig.1 • Water well ...Fig.2 • Geothermal ...Fig.2
Top Hammer System	Top Hammer Model • Suitable for small hole tunneling. • Thread connection ring set. 	For Top Hammer  	Permanent	76.3–139.7 (3"–5 1/2")	• Pipe roof ...Fig.4 • Piling construction ...Fig.4

*1 Limited to shallow hole drilling only.

*2 Refer to page 19.

Fig.2 Water well and Geothermal

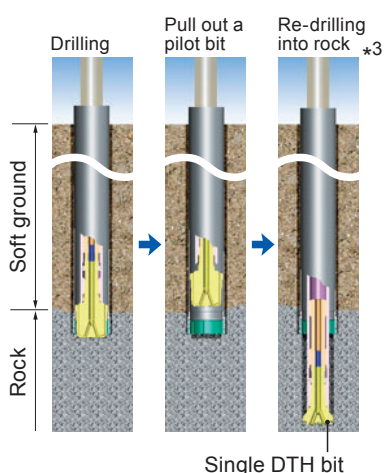


Fig.3 Foundation construction (Temporary casing)

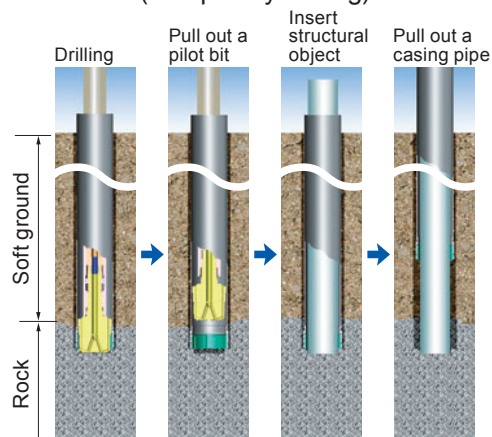
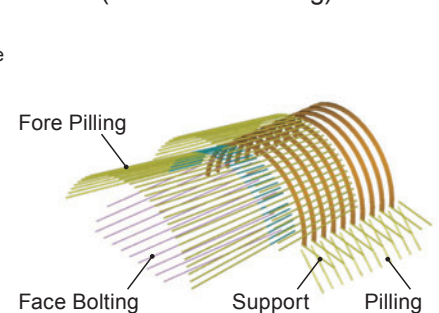


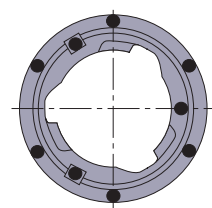
Fig.4 Tunneling (Permanent casing)



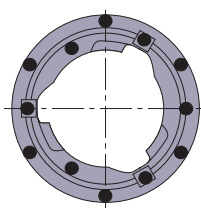
*3 If hard ground is encountered, the ULTRA MAXBIT can be removed and drilling can be switched to a small diameter DTH BIT.

DIMENSIONS

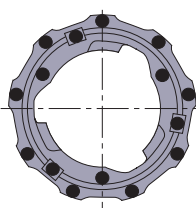
Standard Type ULTRA MAXBIT / DTH



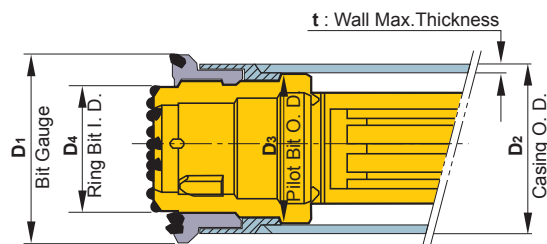
Single Pass Model
(For short hole depth drilling)



Normal Model
(For longer hole depth drilling)



Multi-Use Model



Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number					
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)				
D ₂	t			D ₄	D ₁								D ₃			
CASING PIPE ø89.1mm (3 1/2")																
89.1 (3 1/2")	6.3 (0.25")	056D	Single pass	56	100	74	DHD065	5.0	2.7		US056D-02-R-266					
				2.20"	3.94"	2.91"										
	7.0 (0.28")	059W	Multi use	59	99	73	DHD065	5.0	2.4		UM059W-02-R-240					
				2.32"	3.90"	2.87"										
CASING PIPE ø114.3mm (4 1/2")																
114.3 (4 1/2")	10.0 (0.39")	072A	Single pass	72	126	92	DHD3.5	8.5	4.7		US072A-03-BB-004 US072A-03-R-035					
				2.83"	4.96"	3.62"	COP34	9.1								
			072A	Normal	72	126	92	DHD3.5				8.5				
					2.83"	4.96"	3.62"	COP34				9.1				
		072W	Multi use	72	122	92	DHD3.5	8.5	4.4	072A Pilot bit	UM072W-03-R-285					
				2.83"	4.80"	3.62"	COP34	9.1								
			072B	Single pass	72	126	95.5	DHD3.5				8.7	4.8		US072B-03-R-090	
					2.83"	4.96"	3.76"	COP34				9.3				
		072B	Normal	72	126	95.5	DHD3.5	8.7	4.8	072A Ring bit	UN072B-03-R-368					
				2.83"	4.96"	3.76"	COP34	9.3								
			072X	Multi use	72	122	95.5	DHD3.5				8.7	4.6	072B Pilot bit	UM072X-03-R-369	
					2.83"	4.80"	3.76"	COP34				9.3				
	6.5 (0.26")	078W		Multi use	78	124	98	DHD3.5	9.5	3.9		UM078W-03-R-239				
					3.07"	4.88"	3.86"	COP34	10.1							
			080A	Single pass	80	124	99.5	DHD3.5	9.7				3.9		US080A-03-R-341	
					3.15"	4.88"	3.92"	COP34	10.3							
		080A		Normal	80	124	99.5	DHD3.5	9.7	4.0		UN080A-03-R-249				
					3.15"	4.88"	3.92"	COP34	10.3							
			080W	Multi use	80	128	99.5	DHD3.5	9.7				4.5	080A Pilot bit	UM080W-03-R-371	
					3.15"	5.04"	3.92"	COP34	10.3							
		6.0 (0.24")		082A	Single pass	82	126	100	DHD3.5	10.1	3.8					US082A-03-R-372
						3.23"	4.96"	3.94"	COP34	10.7						
			082A		Normal	82	126	100	DHD3.5	10.1			3.9		UN082A-03-R-373	
						3.23"	4.96"	3.94"	COP34	10.7						
	082W			Multi use	82	128	100	DHD3.5	10.1	4.5	082A Pilot bit	UM082W-03-R-342				
					3.23"	5.04"	3.94"	COP34	10.7							

Note 1) Normal model enables to be re-used in case of short hole drilling.

Note 2) To order, please advise the system type, casing size / hammer size and the ring bit models.

Note 3) Special types are also available according to customer's request.

Standard Type ULTRA MAXBIT / DTH

● System Part Number

U S 097A - 04 - R - 037

Identification number
 Carbide shape (R: Round, BB: Semi-ballistic, SA: Spike)
 Hammer size (inch)
 Type: Minimum inner diameter (mm) of a ring bit and Casing pipe size code
 Model of ring bit (S: Single pass, N: Normal, M: Multi use)
 Product of ULTRA MAXBIT

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number			
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)	Weight (kg)					
D ₂	t			D ₄	D ₁	D ₃								
CASING PIPE ø127.0mm (5")														
127.0 (5")	10.0 (0.39")	082X	Multi use	82	135	105	DHD3.5	10.3	5.1		UM082X-03-R-374			
				3.23"	5.31"	4.13"	COP34	10.9						
	8.8 (0.35")	084A	Single pass	84	137	107	COP32	10.3				5.4		US084A-03-R-103
				3.31"	5.39"	4.21"	DHD3.5	10.6						
				5.04"	7.01"	5.87"	QL50	29.5	8.0		US128A-05-R-378			
							SD5	29.5						
128A	Single pass	128	178	149	DHD350	30.0	6.5		UN128A-05-BB-026					
		5.04"	7.01"	5.87"	QL50	29.5								
128B	Normal	128	178	149	SD5	29.5	6.5	128A Pilot bit 128A Ring bit	UN128B-05-R-256					
		5.04"	7.01"	5.87"	DHD350	30.0								
		5.04"	7.01"	5.87"	QL50	29.5				6.5	128A Pilot bit 128A Ring bit	UN128B-05-R-256		
					SD5	29.5								

To be continued 

DIMENSIONS

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁							
CASING PIPE ø168.3mm (6 5/8")												
168.3 (6 5/8")	12.7 (0.50")	118A	Single pass	118	178	140	DHD350	25.5	8.9		US118A-05-R-041	
				4.65"	7.01"	5.51"	QL50	25.0				
							SD5	25.0				
		118A	Normal	118	178	140	DHD350	25.5	9.0		UN118A-05-R-081	
				4.65"	7.01"	5.51"	QL50	25.0				
							SD5	25.0				
		118W	Multi use	118	175	140	DHD350	25.5	8.0	118A Pilot bit	UM118W-05-R-377	
				4.65"	6.89"	5.51"	QL50	25.0				
							SD5	25.0				
	10.0 (0.39")	126A	Single pass	126	178	146	DHD350	27.0	7.5		US126A-05-R-053	
				4.96"	7.01"	5.75"	QL50	26.5				
							SD5	26.5				
		126A	Normal	126	178	146	DHD350	27.0	7.6		UN126A-05-R-058	
				4.96"	7.01"	5.75"	QL50	26.5				
							SD5	26.5				
		126W	Multi use	126	175	146	DHD350	27.0	7.1	126A Pilot bit	UM126W-05-R-379	
				4.96"	6.89"	5.75"	QL50	26.5				
							SD5	26.5				
	8.0 (0.31")	126B	Single pass	126	178	146	DHD350	27.0	7.8	126A Pilot bit 126A Ring bit	US126B-05-R-380	
				4.96"	7.01"	5.75"	QL50	26.5				
							SD5	26.5				
		126B	Normal	126	178	146	DHD350	27.0	7.9	126A Pilot bit 126A Ring bit	UN126B-05-R-381	
				4.96"	7.01"	5.75"	QL50	26.5				
							SD5	26.5				
CASING PIPE ø177.8mm (7")												
177.8 (7")	12.7 (0.50")	127A	Single pass	127	188	149	DHD350	28.5	9.6		US127A-05-R-043	
				5.00"	7.40"	5.87"	QL50	27.5				
							SD5	27.5				
		127A	Normal	127	188	149	DHD350	28.5	9.7		UN127A-05-R-079	
				5.00"	7.40"	5.87"	QL50	27.5				
							SD5	27.5				
		127W	Multi use	127	186	149	DHD350	28.5	9.1	127A Pilot bit	UM127W-05-R-287	
				5.00"	7.32"	5.87"	QL50	27.5				
							SD5	27.5				
	11.5 (0.45")	127C	Single pass	127	188	149	DHD350	28.5	9.7	127A Pilot bit 127A Ring bit	US127C-05-R-142	
				5.00"	7.40"	5.87"	QL50	27.5				
							SD5	27.5				
	10.0 (0.39")	127X	Multi use	127	186	149	DHD350	28.5	9.5	127A Pilot bit	UM127X-05-R-382	
				5.00"	7.32"	5.87"	QL50	27.5				
							SD5	27.5				
	4.8 (0.19")	142A	Normal	142	188	164.5	DHD360	38.5	7.1		UN142A-06-R-131	
				5.59"	7.40"	6.48"	QL60	38.0				
							SD6	41.0				
CASING PIPE ø190.7mm (7 1/2")												
190.7 (7 1/2")	6.0 (0.24")	156A	Single pass	156	206	176.5	DHD360	42.0	7.5		US156A-06-R-155	
				6.14"	8.11"	6.95"	QL60	41.5				
							SD6	44.5				
		156A	Normal	156	206	176.5	DHD360	42.0	7.6		UN156A-06-R-383	
				6.14"	8.11"	6.95"	QL60	41.5				
							SD6	44.5				
	5.3 (0.21")	156B	Single pass	156	206	176.5	DHD360	42.0	7.6	156A Pilot bit 156A Ring bit	US156B-06-R-384	
				6.14"	8.11"	6.95"	QL60	41.5				
							SD6	44.5				
		156B	Normal	156	206	176.5	DHD360	42.0	7.7	156A Pilot bit 156A Ring bit	UN156B-06-R-385	
				6.14"	8.11"	6.95"	QL60	41.5				
							SD6	44.5				

Note 1) Normal model enables to be re-used in case of short hole drilling.

Note 2) To order, please advise the system type, casing size / hammer size and the ring bit models.

Note 3) Special types are also available according to customer's request.

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)	Weight (kg)		
D ₂	t			D ₄	D ₁	D ₃					
CASING PIPE ø193.7mm (7 5/8")											
193.7 (7 5/8")	12.7 (0.50")	143A	Single pass	143	206	166	DHD360	38.0	10.5		US143A-06-R-045
				5.63"	8.11"	6.54"	QL60	37.5			
							SD6	40.5			
		143A	Normal	143	206	166	DHD360	38.0	10.2		UN143A-06-R-386
				5.63"	8.11"	6.54"	QL60	37.5			
							SD6	40.5			
		143W	Multi use	143	202	166	DHD360	38.0	10.2	143A Pilot bit	UM143W-06-R-288
				5.63"	7.95"	6.54"	QL60	37.5			
							SD6	40.5			
	11.0 (0.43")	151A	Single pass	151	206	170	DHD360	40.0	9.1		US151A-06-BB-013 US151A-05-R-075
				5.94"	8.11"	6.69"	QL60	39.5			
							SD6	42.5			
		151W	Multi use	151	202	170	DHD360	40.0	8.4	151A Pilot bit	UM151W-06-R-387
				5.94"	7.95"	6.69"	QL60	39.5			
							SD6	42.5			
	6.0 (0.24")	157A	Single pass	157	209	180	DHD360	43.5	9.2		US157A-06-R-388
				6.18"	8.23"	7.09"	QL60	43.0			
							SD6	46.0			
		157A	Normal	157	209	180	DHD360	43.5	9.5		UN157A-06-R-088
				6.18"	8.23"	7.09"	QL60	43.0			
							SD6	46.0			
CASING PIPE ø216.3mm (8 33/64")											
216.3 (8 33/64")	8.2 (0.32")	175A	Single pass	175	231	197.5	DHD360	51.5	10.2		US175A-06-R-389
				6.89"	9.09"	7.78"	QL60	51.0			
							SD6	54.0			
		175A	Normal	175	231	197.5	DHD360	51.5	10.3	175C Ring bit	UN175A-06-R-390
				6.89"	9.09"	7.78"	QL60	51.0			
							SD6	54.0			
	7.7 (0.30")	175B	Single pass	175	231	197.5	DHD360	51.5	10.2	175A Pilot bit 175A Ring bit	US175B-06-R-277
				6.89"	9.09"	7.78"	QL60	51.0			
							SD6	54.0			
	7.0 (0.28")	175D	Normal	175	231	197.5	DHD360	51.5	10.5	175A Pilot bit 175C Ring bit	UN175D-06-R-391
				6.89"	9.09"	7.78"	QL60	51.0			
							SD6	54.0			
	5.8 (0.23")	175C	Normal	175	231	197.5	DHD360	51.5	10.4	175A Pilot bit	UN175C-06-R-279
				6.89"	9.09"	7.78"	QL60	51.0			
							SD6	54.0			
CASING PIPE ø219.1mm (8 5/8")											
219.1 (8 5/8")	12.7 (0.50")	170A	Single pass	170	231	191	DHD360	49.0	11.8		US170A-06-BB-016 US170A-06-R-047
				6.69"	9.09"	7.52"	QL60	48.5			
							SD6	51.5			
		170A	Normal	170	231	191	DHD360	49.0	11.9		UN170A-06-R-392
				6.69"	9.09"	7.52"	QL60	48.5			
							SD6	51.5			
		170W	Multi use	170	227	191	DHD360	49.0	11.9	170A Pilot bit	UM170W-06-R-289
				6.69"	8.94"	7.52"	QL60	48.5			
							SD6	51.5			
	10.3 (0.41")	170B	Single pass	170	231	191	DHD360	49.0	11.9	170A Pilot bit 170A Ring bit	US170B-06-R-265
				6.69"	9.09"	7.52"	QL60	48.5			
							SD6	51.5			
	10.0 (0.39")	170D	Single pass	170	231	191	DHD360	49.0	12.3	170A Pilot bit 170A Ring bit	US170C-06-R-393
				6.69"	9.09"	7.52"	QL60	48.5			
							SD6	51.5			
		170X	Multi use	170	227	191	DHD360	49.0	12.3	170A Pilot bit	UM170X-06-R-394
				6.69"	8.94"	7.52"	QL60	48.5			
							SD6	51.5			
	6.5 (0.26")	178A	Normal	178	234	201	DHD360	51.0	12.4		UN178A-06-R-395
				7.01"	9.21"	7.91"	QL60	50.5			
							SD6	53.5			
	5.0 (0.20")	182A	Normal	182	234	207	DHD360	54.5	11.4		UN182A-06-R-354
				7.17"	9.21"	8.15"	QL60	54.0			
							SD6	57.0			
	4.8 (0.19")	187A	Normal	187	234	207.5	DHD360	55.5	9.9		UN187A-06-R-332
				7.36"	9.21"	8.17"	QL60	55.0			
							SD6	58.0			
187W		Multi use	187	234	207.5	DHD360	55.5	9.5	187A Pilot bit	UN187A-06-R-332	
			7.36"	9.21"	8.17"	QL60	55.0				
						SD6	58.0				

To be continued 

DIMENSIONS

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁							
CASING PIPE ø241.8mm (9 33/64")												
241.8 (9 33/64")	8.0 (0.31")	200A	Single pass	200	257	223.5	DHD360	64.5	12.8		US200A-06-R-396	
				7.87"	10.12"	8.80"	QL60	64.0				
							SD6	67.0				
				200	257	223.5	DHD380	76.5				
		7.87"	10.12"	8.80"	QL80	76.1	US200A-08-R-063					
					SD8	69.7						
		200	257	223.5	DHD360	64.5		13.0		UN200A-06-R-397		
		7.87"	10.12"	8.80"	QL60	64.0						
				SD6	67.0							
	200	257	223.5	DHD380	76.5							
	7.87"	10.12"	8.80"	QL80	76.1	UN200A-08-R-064						
				SD8	69.7							
	200W	Multi use	200	257	223.5		DHD360	64.5	13.5	200A Pilot bit	UM200W-06-R-398	
			7.87"	10.12"	8.80"		QL60	64.0				
						SD6	67.0					
			200	257	223.5	DHD380	76.5					
7.87"	10.12"	8.80"	QL80	76.1	200A Pilot bit	UM200W-08-R-399						
			SD8	69.7								
200B	Normal	200	257	223.5			DHD360	64.5	13.3	200A Pilot bit 200A Ring bit	UN200B-06-R-400	
		7.87"	10.12"	8.80"			QL60	64.0				
					SD6	67.0						
		200	257	223.5	DHD380	76.5						
7.87"	10.12"	8.80"	QL80	76.1	200A Pilot bit 200A Ring bit	UN200B-08-R-401						
			SD8	69.7								
CASING PIPE ø244.0mm (9 39/64")												
244.0 (9 39/64")	10.0 (0.39")	194A	Single pass	194	257	221	DHD360	59.0	13.3		US194A-06-R-182	
				7.64"	10.12"	8.70"	QL60	58.5				
							SD6	61.5				
CASING PIPE ø244.5mm (9 5/8")												
244.5 (9 5/8")	13.8 (0.54")	190C	Single pass	190	257	214	DHD380	71.2	14.5		US190C-08-R-319	
				7.48"	10.12"	8.43"	QL80	70.8				
							SD8	64.4				
				190	257	214	DHD360	58.0				
		7.48"	10.12"	8.43"	QL60	57.5	US190C-06-R-316					
					SD6	60.5						
		190C	Normal	190	257	214		DHD380	71.2	14.6		UN190C-08-R-320
				7.48"	10.12"	8.43"		QL80	70.8			
							SD8	64.4				
				190	257	214	DHD360	58.0				
		7.48"	10.12"	8.43"	QL60	57.5	UN190C-06-R-317					
					SD6	60.5						
	190W	Multi use	190	253	214	DHD380		71.2	12.8	190C Pilot bit	UM190W-08-R-321	
			7.48"	9.96"	8.43"	QL80		70.8				
						SD8	64.4					
			190	253	214	DHD380	58.0					
	7.48"	9.96"	8.43"	QL80	57.5	190C Pilot bit	UM190W-06-R-318					
				SD8	60.5							
	190D	Single pass	190	257	214			DHD380	71.2	14.8	190C Pilot bit 190C Ring bit	US190D-08-R-402
			7.48"	10.12"	8.43"			QL80	70.8			
						SD8	64.4					
			190	257	214	DHD360	58.0					
	7.48"	10.12"	8.43"	QL60	57.5	190C Pilot bit 190C Ring bit	US190D-06-R-403					
				SD6	60.5							
	190D	Normal	190	257	214			DHD380	71.2	14.9	190C Pilot bit 190C Ring bit	UN190D-08-R-404
			7.48"	10.12"	8.43"			QL80	70.8			
						SD8	64.4					
			190	257	214	DHD360	58.0					
7.48"	10.12"	8.43"	QL60	57.5	190C Pilot bit 190C Ring bit	UN190D-06-R-405						
			SD6	60.5								
190X	Multi use	190	253	214			DHD380	71.2	13.9	190C Pilot bit	UM190X-08-R-406	
		7.48"	9.96"	8.43"			QL80	70.8				
					SD8	64.4						
		190	253	214	DHD360	58.0						
7.48"	9.96"	8.43"	QL60	57.5	190C Pilot bit	UM190X-06-R-407						
			SD6	60.5								
6.0 (0.24")	201A	Single pass	201	257			228	DHD380	78.9	13.2		US201A-08-R-302
			7.91"	10.12"			8.98"	QL80	78.5			
						SD8	72.1					

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)	Weight (kg)			
D ₂	t			D ₄	D ₁	D ₃						
CASING PIPE ø254.0mm (10")												
254.0 (10")	12.7 (0.50")	200X	Multi use	200	262	226	DHD380	78.3	15.4		UM200X-08-R-408	
				7.87"	10.31"	8.90"	QL80	77.9				
							SD8	71.5				
CASING PIPE ø267.4mm (10 17/32")												
267.4 (10 17/32")	9.3 (0.37")	223A	Single pass	223	281	246.5	DHD380	90.9	15.0		US223A-08-R-066	
				8.78"	11.06"	9.70"	QL80	90.5				
		223A	Normal	223	281	246.5	DHD380	90.9	15.1		UN223A-08-R-067	
				8.78"	11.06"	9.70"	QL80	90.5				
							SD8	84.1				
		223W	Multi use	223	278	246.5	DHD380	90.9	14.2	223A Pilot bit	UM223W-08-R-409	
	8.78"			10.94"	9.70"	QL80	90.5					
	7.8 (0.31")	223C	Single pass	223	281	246.5	DHD380	90.9	15.3	223A Pilot bit 223A Ring bit	US223C-08-R-410	
				8.78"	11.06"	9.70"	QL80	90.5				
		223C	Normal	223	281	246.5	DHD380	90.9	15.4	223A Pilot bit 223A Ring bit	UN223C-08-R-411	
				8.78"	11.06"	9.70"	QL80	90.5				
							SD8	84.1				
		6.6 (0.26")	223B	Single pass	223	281	246.5	DHD380	90.9	15.5	223A Pilot bit 223A Ring bit	US223B-08-R-412
	8.78"				11.06"	9.70"	QL80	90.5				
	223B		Normal	223	281	246.5	DHD380	90.9	15.5	223A Pilot bit 223A Ring bit	UN223B-08-R-251	
				8.78"	11.06"	9.70"	QL80	90.5				
							SD8	84.1				
	CASING PIPE ø273.0mm (10 3/4")											
	273.0 (10 3/4")	12.7 (0.50")	219A	Single pass	219	284	245	DHD380	90.0	17.7		US219A-08-R-050
					8.62"	11.18"	9.65"	QL80	89.6			
			219A	Normal	219	284	245	DHD380	90.0	18.0		UN219A-08-R-097
8.62"					11.18"	9.65"	QL80	89.6				
							SD8	83.2				
219W			Multi use	219	281	245	DHD380	90.0	16.6	219A Pilot bit	UM219W-08-R-413	
		8.62"		11.06"	9.65"	QL80	89.6					
10.0 (0.39")		219B	Single pass	219	284	245	DHD380	90.0	18.3	219A Pilot bit 219A Ring bit	US219B-08-R-414	
				8.62"	11.18"	9.65"	QL80	89.6				
		219B	Normal	219	284	245	DHD380	90.0	18.6	219A Pilot bit 219A Ring bit	UN219B-08-R-415	
				8.62"	11.18"	9.65"	QL80	89.6				
							SD8	83.2				
		8.0 (0.31")	228A	Normal	228	284	252.5	DHD380	93.8	15.2		UN228A-08-R-054
8.98"					11.18"	9.94"	QL80	93.4				
232A			Single pass	232	284	255	DHD380	97.3	13.6		US232A-08-R-061	
				9.13"	11.18"	10.04"	QL80	96.9				
							SD8	90.5				
232A			Normal	232	284	255	DHD380	97.3	13.8		UN232A-08-R-034	
		9.13"		11.18"	10.04"	QL80	96.9					
9.2 (0.36")		232C	Normal	232	284	253	DHD380	96.8	13.6	232A Ring bit	UN232C-08-R-192	
				9.13"	11.18"	9.96"	QL80	96.4				
		232D	Normal	232	284	253	DHD380	96.8	14.1	232C Pilot bit 232A Ring bit	UN232D-08-R-210	
				9.13"	11.18"	9.96"	QL80	96.4				
							SD8	90.0				
		6.3 (0.25")	232W	Multi use	232	304	253	DHD380	96.8	18.1	232C Pilot bit	UM232W-08-R-278
9.13"					11.97"	9.96"	QL80	96.4				
					SD8	90.0						

To be continued 

DIMENSIONS

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁							
CASING PIPE ø300.0mm (11 13/16")												
300.0 (11 13/16")	8.0 (0.31")	254A	Single pass	254	315	281	DHD380	112.0	17.2		US254A-08-R-273	
							QL80	111.6				
				10.00"	12.40"	11.06"	SD8	105.2				
CASING PIPE ø318.5mm (12 17/32")												
318.5 (12 17/32")	10.3 (0.41")	270A	Single pass	270	335	295	DHD380	121.4	20.0		US270A-08-R-418	
				10.63"	13.19"	11.61"	QL80	121.0				
							SD8	114.6				
				270	335	295	DHD310	143.5			US270A-10-R-069	
				10.63"	13.19"	11.61"	SD10	139.5				
		270A	Normal	270	335	295	DHD380	121.4	20.4		UN270A-08-R-419	
				10.63"	13.19"	11.61"	QL80	121.0				
							SD8	114.6				
				270	335	295	DHD310	143.5			UN270A-10-R-070	
				10.63"	13.19"	11.61"	SD10	139.5				
		270X	Multi use	270	335	295	DHD380	121.4	19.1	270A Pilot bit	UM270X-08-R420	
				10.63"	13.19"	11.61"	QL80	121.0				
							SD8	114.6				
				270	335	295	DHD310	143.5			UM270X-10-R421	
				10.63"	13.19"	11.61"	SD10	139.5				
	8.4 (0.33")	270D	Single pass	270	335	295	DHD310	143.5	20.5	270A Pilot bit 270A Ring bit	US270D-10-R-437	
				10.63"	13.19"	11.61"	SD10	139.5				
		270D	Normal	270	335	295	DHD310	143.5	20.9	270A Pilot bit 270A Ring bit	UN270D-10-R-438	
				10.63"	13.19"	11.61"	SD10	139.5				
	6.9 (0.27")	270C	Normal	270	335	295	DHD310	143.5	21.2	270A Pilot bit 270A Ring bit	UN270C-10-R-348	
				10.63"	13.19"	11.61"	SD10	139.5				

Note 1) Normal model enables to be re-used in case of short hole drilling.

Note 2) To order, please advise the system type, casing size / hammer size and the ring bit models.

Note 3) Special types are also available according to customer's request.

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number				
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)	Weight (kg)						
D ₂	t			D ₄	D ₁	D ₃									
CASING PIPE ø323.9mm (12 3/4")															
323.9 (12 3/4")	12.7 (0.50")	273A	Single pass	273	338	296	DHD380	123.5	21.2		US273A-08-R-051				
				10.75"	13.31"	11.65"	QL80	123.1							
							SD8	116.7							
		273W	Multi use	273	333	296	DHD380	123.5	20.2	273A Pilot bit	UM273W-08-R-215				
				10.75"	13.11"	11.65"	QL80	123.1							
							SD8	116.7							
	10.0 (0.39")	273C	Single pass	273	338	298	DHD380	124.5	21.5	273A Ring bit	US273C-08-R-439				
				10.75"	13.31"	11.73"	QL80	124.1							
							SD8	117.7							
		273C	Normal	273	338	298	DHD380	124.5	21.7	273A Ring bit	UN273C-08-R-440				
				10.75"	13.31"	11.73"	QL80	124.1							
							SD8	117.7							
		273X	Multi use	273	338	298	DHD380	124.5	20.0	273C Pilot bit	UM273X-08-R-257				
				10.75"	13.31"	11.73"	QL80	124.1							
							SD8	117.7							
	8.0 (0.31")	281A	Single pass	281	338	305	DHD380	130.0	17.6		US281A-08-R-214				
				11.06"	13.31"	12.01"	QL80	129.6							
							SD8	123.2							
		281A	Normal	281	338	305	DHD380	130.0	17.8		UN281A-08-R-074				
				11.06"	13.31"	12.01"	QL80	129.6							
							SD8	123.2							
				281	338	305	DHD310	150.0							
				11.06"	13.31"	12.01"	SD10	146.0			UN281A-10-R-091				
				281	338	305	DHD112	173.0				UN281A-12-R-062			
				11.06"	13.31"	12.01"	QL120	203.0							
							NUMA11/120	182.0							
							NUMA125	194.0							
				281W	Multi use	281	333	305			SD12	173.0	16.3	281A Pilot bit	UM281W-08-R-216
						11.06"	13.11"	12.01"			DHD380	130.0			
							QL80	129.6							
		281	333			305	SD8	123.2							
		11.06"	13.11"			12.01"	DHD310	150.0							
						SD10	146.0								
6.4 (0.25")	281B	Normal	281	338	305			18.2	281A Pilot bit 281A Ring bit	UN281B-08-R-339					
			11.06"	13.31"	12.01"	QL80	129.6								
						SD8	123.2								
			281	338	305	DHD310	150.0								
			11.06"	13.31"	12.01"	SD10	146.0								
	281X	Multi use	281	333	305			16.7	281A Pilot bit	UM281X-08-R-340					
			11.06"	13.11"	12.01"	QL80	129.6								
						SD8	123.2								
			281	333	305	DHD310	150.0								
			11.06"	13.11"	12.01"	SD10	146.0								

To be continued 

DIMENSIONS

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)	Weight (kg)		
D ₂	t			D ₄	D ₁						
CASING PIPE ø355.6mm (14")											
355.6 (14")	12.7 (0.50")	300A	Normal	300	370	327	DHD112	189.5	25.3		UN300A-12-R-055
							QL120	219.5			
							NUMA11/120	198.5			
							NUMA125	210.5			
							SD12	189.5			
				300	370	327	DH310	167.5			
				11.81"	14.57"	12.87"	SD10	163.5			
		300W	Multi use	300	370	327	DHD112	189.5	24.2	300A Pilot bit	UM300W-12-R-443
							QL120	219.5			
							NUMA11/120	198.5			
							NUMA125	210.5			
							SD12	189.5			
				300	370	327	DH310	167.5			
				11.81"	14.57"	12.87"	SD10	163.5			
	9.5 (0.37")	300B	Normal	300	370	333.5	DHD112	191	25.6		UN300B-12-R-445
							QL120	221			
							NUMA11/120	200			
							NUMA125	222			
							SD12	191			
				300	370	333.5	DH310	169			
				11.81"	14.57"	13.13"	SD10	165			
		300X	Multi use	300	370	333.5	DHD112	191	24.4	300B Pilot bit	UM300X-12-R-447
							QL120	221			
							NUMA11/120	200			
							NUMA125	222			
							SD12	191			
				300	370	333.5	DH310	169			
				11.81"	14.57"	13.13"	SD10	165			
	7.9 (0.31")	300C	Normal	300	370	333.5	DHD112	191	25.6	300B Pilot bit 300B Ring bit	UN300C-12-R-347
							QL120	221			
							NUMA11/120	200			
				11.81"	14.57"	13.13"	NUMA125	222			
	6.3 (0.25")	300D	Normal				SD12	191	26.4	300B Pilot bit 300B Ring bit	UN300D-12-R-357
				300	370	333.5	DHD112	191			
						QL120	221				
						NUMA11/120	200				
			NUMA125	222							
			SD12	191							

Note 1) Normal model enables to be re-used in case of short hole drilling.

Note 2) To order, please advise the system type, casing size / hammer size and the ring bit models.

Note 3) Special types are also available according to customer's request.

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)	Weight (kg)			
D ₂	t			D ₄	D ₁	D ₃						
CASING PIPE ø406.4mm (16")												
406.4 (16")	12.7 (0.50")	354A	Single pass	354	420	378	DHD112	233	27.0		US354A-12-R-105	
							QL120	263				
				13.94"	16.54"	14.88"	NUMA11/120	242				
							NUMA125	264				
					SD12	233						
		354X	Multi use	354	420	378	DHD112	233	26.0	354A Pilot bit	UM354X-12-R-263	
							QL 120	263				
				13.94"	16.54"	14.88"	NUMA11/120	242				
	NUMA125						264					
				SD12	233							
	10.0 (0.39")	354B	Single pass		354	420	378	DHD112	233	27.9	354A Pilot bit 354A Ring bit	US354B-12-R-294
								QL120	263			
					13.94"	16.54"	14.88"	NUMA11/120	242			
								NUMA125	264			
								SD12	233			
	8.0 (0.31")	354W	Multi use		354	424	383	DHD112	235	26.3		UM354W-12-R-258
								QL 120	265			
13.94"					16.69"	15.08"	NUMA11/120	244				
							NUMA125	266				
							SD12	235				
CASING PIPE ø457.2mm (18")												
457.2 (18")	12.7 (0.50")	393A	Single pass	393	472	426	DHD112	274	37.8		US393A-12-R-128	
							QL120	304				
				15.47"	18.58"	16.77"	NUMA11/120	283				
							NUMA125	305				
					SD12	274						
		393A	Normal	393	472	426	DHD112	274	38.1		UN393A-12-R-127	
							QL 120	304				
				15.47"	18.58"	16.77"	NUMA11/120	283				
							NUMA125	305				
					SD12	274						
		393W	Multi use	393	472	426	DHD112	274	36.5	393A Pilot bit	UM393W-12-R-457	
							QL120	304				
	15.47"			18.58"	16.77"	NUMA11/120	283					
						NUMA125	305					
				SD12	274							
	10.0 (0.39")	393B	Single pass		393	472	426	DHD112	274	38.8	393A Pilot bit 393A Ring bit	US393B-12-R-458
								QL 120	304			
15.47"					18.58"	16.77"	NUMA11/120	283				
							NUMA125	305				
			SD12	274								

To be continued 

DIMENSIONS

Standard Type ULTRA MAXBIT / DTH

Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁	D ₃						
CASING PIPE ø508.0mm (20")												
508.0 (20")	16.0 (0.63")	445B	Single pass	445	521	473	DHD112	356	41.0		US445B-12-R-153 *OVER SIZE	
							QL120	386				
							NUMA11/120	365				
							NUMA125	387				
							SD12	356				
				445	521	473	DHD112S	423				
				17.52"	20.51"	18.62"	NUMA120S	447				
							SD15S	459				
		445	521	473	QL200	445						
		17.52"	20.51"	18.62"	NUMA180	506						
					SD18	544						
		445	521	473	DHD112	356						
					QL120	386						
					NUMA11/120	365						
					NUMA125	387						
					SD12	356						
	445	521	473	DHD112S	423							
	17.52"	20.51"	18.62"	NUMA120S	447							
				SD15S	459							
	445	521	473	QL200	445							
	17.52"	20.51"	18.62"	NUMA180	506							
				SD18	544							
	445W	Multi use	445	521	473	DHD112	356					
						QL120	386					
						NUMA11/120	365					
						NUMA125	387					
						SD12	356					
			445	521	473	DHD112S	423					
			17.52"	20.51"	18.62"	NUMA120S	447					
						SD15S	459					
			445	521	473	QL200	445					
			17.52"	20.51"	18.62"	NUMA180	506					
						SD18	544					
			445D	Single pass	445	521	473	DHD112S	423			
						NUMA120S	447					
						SD15S	459					
	445	521			473	QL200	445					
	17.52"	20.51"		18.62"	NUMA180	506						
					SD18	544						
	445X	Multi use		445	521	473	DHD112S	423				
						NUMA120S	447					
					SD15S	459						
445			521	473	QL200	445						
17.52"	20.51"	18.62"	NUMA180	506								
			SD18	544								
12.7 (0.50")	445A	Single pass	445	521	473	DHD112	356					
						QL120	386					
						NUMA11/120	365					
						NUMA125	387					
						SD12	356					
			445	521	473	DHD112S	423					
			17.52"	20.51"	18.62"	NUMA120S	447					
						SD15S	459					
			445	521	473	QL200	445					
			17.52"	20.51"	18.62"	NUMA180	506					
						SD18	544					
			10.0 (0.39")	445C	Single pass	445	521	473	QL200	445		
						NUMA180	506					
						SD18	544					
445	521	473				QL200	445					
			NUMA180	506								
			SD18	544								
CASING PIPE ø558.8mm (22")												
558.8 (22")	14.0 (0.55")	494A	Single pass	494	573	523	QL200	509	47.2		US494A-18-R-162	
				19.45"	22.56"	20.59"	NUMA180	570				
		494W	Multi use	19.45"	22.56"	20.59"	SD18	608	45.1	494A Pilot bit	UM494W-18-R-449	
				494	573	523	QL200	509				
	12.7 (0.50")	494B	Single pass	19.45"	22.56"	20.59"	NUMA180	570	47.9	494A Pilot bit 494A Ring bit	US494B-18-R-436	
				19.45"	22.56"	20.59"	SD18	608				
				494	573	523	QL200	509				
				19.45"	22.56"	20.59"	NUMA180	570				
		494X	Multi use	19.45"	22.56"	20.59"	SD18	608	45.7	494A Pilot bit	UM494X-18-R-450	
				494	573	523	QL200	509				
				19.45"	22.56"	20.59"	NUMA180	570				
				19.45"	22.56"	20.59"	SD18	608				

*Over size : No shank breakage warranty.

Note 1) Normal model enables to be re-used in case of short hole drilling.

Note 2) To order, please advise the system type, casing size / hammer size and the ring bit models.

Note 3) Special types are also available according to customer's request.

Standard Type ULTRA MAXBIT / DTH

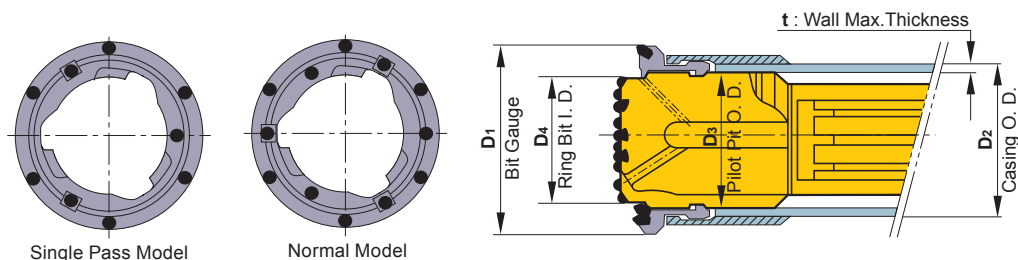
Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁	D ₃						
CASING PIPE ø609.6mm (24")												
609.6 (24")	16.0 (0.63")	545A	Single pass	545	625	574	QL200	590	51.4		US545A-18-R-129	
				21.46"	24.61"	22.60"	NUMA180	651				
							SD18	689				
		545W	Multi use	545	625	574	QL200	590	49.1	545A Pilot bit	UM545W-18-R-435	
				21.46"	24.61"	22.60"	NUMA180	651				
							SD18	689				
	12.7 (0.50")	552A	Single pass	552	625	580	QL200	595	46.7		US552A-18-R-147	
				21.73"	24.61"	22.83"	NUMA180	656				
							SD18	694				
		552W	Multi use	552	625	580	QL200	595	44.3	552A Pilot bit	UM552W-18-R-434	
				21.73"	24.61"	22.83"	NUMA180	656				
							SD18	694				
CASING PIPE ø711.0mm (28")												
711.0 (28")	16.0 (0.63")	630A	Single pass	630	726	654	QL200	771	77.0		US630A-18-R-117 *OVER SIZE	
				24.80"	28.58"	25.75"	NUMA180	832				
							SD18	870				
		630W	Multi use	630	726	654	QL200	771	73.0	630A Pilot bit	UM630W-18-R-429 *OVER SIZE	
				24.80"	28.58"	25.75"	NUMA180	832				
							SD18	870				
		630B	Single pass	630	726	654	QL200	771	78.0	630A Pilot bit	US630B-18-R-152 *OVER SIZE	
				24.80"	28.58"	25.75"	NUMA180	832				
							SD18	870				
	630C	Single pass	630	726	654	QL200	771	79.0	630A Pilot bit 630A Ring bit	US630C-18-R-426 *OVER SIZE		
			24.80"	28.58"	25.75"	NUMA180	832					
						SD18	870					
	14.0 (0.55")	630B	Single pass	630	726	654	QL200	771	78.0	630A Pilot bit	US630B-18-R-152 *OVER SIZE	
				24.80"	28.58"	25.75"	NUMA180	832				
						SD18	870					
630C		Single pass	630	726	654	QL200	771	79.0	630A Pilot bit 630A Ring bit	US630C-18-R-426 *OVER SIZE		
			24.80"	28.58"	25.75"	NUMA180	832					
12.7 (0.50")	630C	Single pass	630	726	654	QL200	771	79.0	630A Pilot bit 630A Ring bit	US630C-18-R-426 *OVER SIZE		
			24.80"	28.58"	25.75"	NUMA180	832					
						SD18	870					
	630W	Multi use	630	726	654	QL200	771	73.0	630A Pilot bit	UM630W-18-R-429 *OVER SIZE		
			24.80"	28.58"	25.75"	NUMA180	832					
CASING PIPE ø812.8mm (32") *Please contact us for further discussion.												
812.8 (32")	16.0 (0.63")	738A	Single pass	738	832	776						
				29.06"	32.76"	30.55"						
		738W	Multi use	738	832	776						
				29.06"	32.76"	30.55"						
	12.7 (0.50")	738B	Single pass	738	832	776						
				29.06"	32.76"	30.55"						
CASING PIPE ø914.4mm (36") *Please contact us for further discussion.												
914.4 (36")	16.0 (0.63")	838A	Single pass	838	932	877						
				32.99"	36.69"	34.53"						
		838W	Multi use	838	932	877						
				32.99"	36.69"	34.53"						
CASING PIPE ø1016mm (40") *Please contact us for further discussion.												
1016 (40")	16.0 (0.63")	920A	Single pass	920	1035	973						
				36.22"	40.75"	38.31"						
		920W	Multi use	920	1035	973						
				36.22"	40.75"	38.31"						

*Over size : No shank breakage warranty.

DIMENSIONS

Big Bore Type ULTRA MAXBIT / DTH



Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number		
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)	
D ₂	t			D ₄	D ₁								D ₃
CASING PIPE ø114.3mm (4 1/2")													
114.3 (4 1/2")	8.0 (0.31")	086L	Single pass for RD-pile	86	137	96	DHD3.5	6.9	4.8		UB086L-03-R-222		
				3.39"	5.39"	3.78"	COP34	7.5					
							COP32	6.9					
				86	137	96	W80	7.8	4.8				UB086LW80R280 *1
	3.39"	5.39"	3.78"										
	5.6 (0.22")	092L	Large bore hole (Single pass)	92	137	101.5	DHD3.5	8.6	4.4		UB092L-03-R-229		
3.62"				5.39"	4.00"	COP34	9.2						
						COP32	8.6						
CASING PIPE ø139.7mm (5 1/2")													
139.7 (5 1/2")	10.0 (0.39")	106L	Single pass for RD-pile	106	166	118	DHD340	10.7	7.7		UB106L-04-R-223		
				4.17"	6.54"	4.65"	QL40	12.0					
							SD4	11.8					
				106	166	118	W100	10.7	7.7				UB106LW1034R226 *1
	4.17"	6.54"	4.65"										
	5.6 (0.22")	116L	Large bore hole (Single pass)	116	161	127	DHD340	13.7	5.4		UB116L-04-R-230		
				4.57"	6.34"	5.00"	QL40	15.0					
							SD4	14.8					
		118L	Large bore hole (Single pass)	118	161	127	DHD340	14.0	5.3				UB118L-04-R-335
				4.65"	6.34"	5.00"	QL40	15.3					
						SD4	15.1						
CASING PIPE ø168.3mm (6 5/8")													
168.3 (6 5/8")	12.5 (0.49")	127L	Single pass for RD-pile	127	195	141	DHD350	20.0	9.7		UB127L-05-R-224		
				5.00"	7.68"	5.55"	QL50	19.5					
							SD5	19.4					
				127	195	141	W120	19.8	9.7				UB127LW1235R227 *1
	5.00"	7.68"	5.55"										
	6.3 (0.25")	141M	Large bore hole (Single pass)	141	189	154	DHD350	24.5	6.7	141L Ring set	UB141M-05-R-247		
				5.55"	7.44"	6.06"	QL50	24.0					
							SD5	23.9					
		141M	Large bore hole (Single pass)	141	189	154	DHD350	24.5	7.0			UB141M-05-R-246	
				5.55"	7.44"	6.06"	QL50	24.0					
							SD5	23.9					
	5.6 (0.22")	141L	Large bore hole (Single pass)	141	189	155	DHD350	24.5	6.7		UB141L-05-R-231		
				5.55"	7.44"	6.10"	QL50	24.0					
							SD5	23.9					
		141L	Large bore hole (Single pass)	141	189	155	DHD350	24.5	6.7		UB141L-05-R-276		
				5.55"	7.44"	6.10"	QL50	24.0					
							SD5	23.9					
		143L	Large bore hole (Single pass)	143	189	155	DHD350	25.0	6.6		UB143L-05-R-336		
				5.63"	7.44"	6.10"	QL50	24.5					
						SD5	24.4						
CASING PIPE ø177.8mm (7")													
177.8 (7")	7.0 (0.28")	153L	Large bore hole (Normal)	153	200	162	DHD360	31.2	7.2		UB153L-06-R-244		
				6.02"	7.87"	6.38"	QL60	30.7					
							SD6	33.7					
		154L	Large bore hole (Normal)	154	200	162	DHD360	31.0	7.1			UB154L-06-R-260	
				6.06"	7.87"	6.38"	QL60	30.5					
							SD6	33.5					

*1 Actual hammer model.

Note 1) To order, please advise the system type, casing size / hammer size and the ring bit models.

Note 2) Special types are also available according to customer's request.

Big Bore Type ULTRA MAXBIT / DTH

System Part Number

U B 086L - 03 - R - 222

Identification number
Carbide shape (R: Round, BB: Semi-ballistic, SA: Spike)
Hammer size (inch)
Type: Minimum inner diameter (mm) of a ring bit and Casing pipe size code
Big bore type
Product of ULTRA MAXBIT

Unit: mm (Upper)
inch (Bottom)

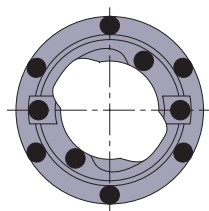
Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Hammer	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁	D ₃						
CASING PIPE ø193.7mm (7 5/8")												
193.7 (7 5/8")	10.0 (0.39")	162L	Large bore hole (Single pass)	162	215	172	W150	31.0	8.8		UB162LW1536R232 *1	
				6.38"	8.46"	6.77"						
	6.3 (0.25")	167L	Large bore hole (Single pass)	167	215	179	DHD360	35.0	8.1		UB167L-06-R-233	
				6.57"	8.46"	7.05"	QL60	34.5				
				167	215	179	SD6	37.5				
				6.57"	8.46"	7.05"	W150	35.0	8.1		UB167LW1536R234 *1	
CASING PIPE ø216.3mm (8 17/32")												
216.3 (8 17/32")	8.2 (0.32")	187M	Large bore hole (Single pass)	187	235	197	W151	40.0	8.8	187L Pilot bit	UB187MW1536R292 *1	
				7.36"	9.25"	7.76"						
CASING PIPE ø219.1mm (8 5/8")												
219.1 (8 5/8")	12.5 (0.49")	177L	Single pass for RD-pile	177	250	191	DHD360	33.5	13.6		UB177L-06-R-225	
				6.97"	9.84"	7.52"	QL60	33.0				
							SD6	36.0				
				177	250	191	W150	33.5	13.6		UB177LW1536R228 *1	
	6.97"	9.84"	7.52"									
	10.0 (0.39")	187L	Single pass for RD-pile	187	252	197	DHD360	40.0	11.9		UB187L-06-R-255	
				7.36"	9.92"	7.76"	QL60	39.5				
							SD6	42.5				
				187	252	197	W150	40.0	11.9		UB187LW1536R221 *1	
	7.36"	9.92"	7.76"									
6.3 (0.25")	192L	Large bore hole (Single pass)	192	242	204	DHD360	41.5	9.4		UB192L-06-R-235		
						QL60	41.0					
			7.56"	9.53"	8.03"	SD6	44.0					
CASING PIPE ø273.0mm (10 3/4")												
273.0 (10 3/4")	12.7 (0.50")	232L	Large bore hole (Single pass)	232	297	245	W150	60.0	16.4		UB232LW1536R254 *1 OVER SIZE *2	
				9.13"	11.69"	9.65"						
	10.0 (0.39")	238L	Large bore hole (Single pass)	238	297	251	W150	65.0	14.9		UB232LW1536R236 *1 OVER SIZE *2	
				9.37"	11.69"	9.88"						
	8.0 (0.31")	242L	Large bore hole (Single pass)	242	297	255	DHD380	81.0	13.8		UB242L-08-R-237	
							QL80	80.6				
9.53"				11.69"	10.04"	SD8	74.4					
CASING PIPE ø323.9mm (12 3/4")												
323.9 (12 3/4")	10.0 (0.39")	284L	Large bore hole (Single pass)	284	350	301	DHD380	104.5	20.0		UB284L-08-R-238	
							QL80	104.1				
				11.18"	13.78"	11.85"	SD8	97.9				
CASING PIPE ø355.6mm (14")												
355.6 (14")	10.0 (0.39")	315L	Large bore hole (Single pass)	315	380	332	DHD380	163.5	21.1		UB315L-12-R-355	
							QL80	163.1				
				12.40"	14.96"	13.07"	SD8	156.9				

*1 Actual hammer model.

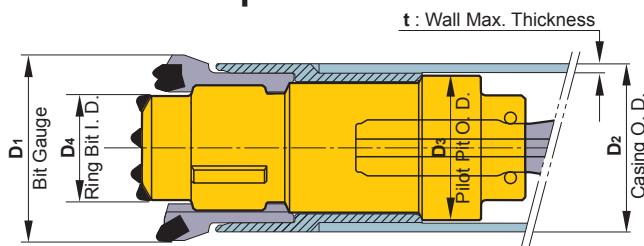
*2 Over size : No shank breakage warranty.

DIMENSIONS

Top Hammer Type ULTRA MAXBIT / Top Hammer



Single Pass Model



Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Thread	Weight (kg)			
D ₂	t			D ₄	D ₁				D ₃		
CASING PIPE ø76.3mm (3")											
76.3 (3")	8.0 (0.31")	042A	Single pass	42	86	58.5	R32	1.8	2.3		UT042AR32BBL370
				1.65"	3.39"	2.30"					
CASING PIPE ø88.9mm (3 1/2")											
88.9 (3 1/2")	9.5 (0.37")	050B	Single pass	50	95	67.5	T38	3.3	2.9	050A Ring bit	UT050BM38BBL304
				1.97"	3.74"	2.66"					
		050B	Single pass	50	100	67.5	T38	3.3	3.1		UT050BM38BBL168
				1.97"	3.94"	2.66"					
	8.0 (0.31")	050A	Single pass	50	95	67.5	T38	3.3	2.9	050B Pilot bit	UT050AM38BBL323
				1.97"	3.74"	2.66"					
		050A	Single pass	50	100	67.5	T38	3.3	3.1	050B Pilot bit 050B Ring bit	UT050AM38BBL324
				1.97"	3.94"	2.66"					
	7.0 (0.28")	050C	Single pass	50	95	67.5	T38	3.3	3.0	050B Pilot bit 050A Ring bit	UT050CM38BBL305
				1.97"	3.74"	2.66"					
		050C	Single pass	50	100	67.5	T38	3.3	3.2	050B Pilot bit 050B Ring bit	UT050CM38BBL303
				1.97"	3.94"	2.66"					
		056E	Single pass	56	100	73.5	T38	3.5	2.4		UT056EM38BBL268
				2.20"	3.94"	2.89"					
	6.35 (0.25")	056B	Single pass	56	100	74	T38	3.6	2.6	056A Ring bit	UT056BM38BBL140
				2.20"	3.94"	2.91"					
	4.0 (0.16")	056A	Single pass	56	100	78	T38	3.5	2.6		UT056AM38BBL133
				2.20"	3.94"	3.07"					
CASING PIPE ø101.6mm (4")											
101.6 (4")	10.0 (0.39")	060D	Single pass	60	114	79	T38	4.5	4.0	060A Pilot bit	UT060DM38BBL359
				2.36"	4.49"	3.11"					
	9.5 (0.37")	060A	Single pass	60	114	81	T38	4.6	4.0		UT060AM38BBL306
				2.36"	4.49"	3.19"					
	8.0 (0.31")	060B	Single pass	60	114	81	T38	4.6	4.1	060A Pilot bit 060A Ring bit	UT060BM38BBL307
				2.36"	4.49"	3.19"					
	7.0 (0.28")	060C	Single pass	60	114	81	T38	4.6	4.2	060A Pilot bit 060A Ring bit	UT060CM38BBL325
				2.36"	4.49"	3.19"					
065A		Single pass	65	114	85	T38	5.3	3.6		UT065AM38BBL269	
			2.56"	4.49"	3.35"						

Note 1) To order, please advise the system type, casing size / thread size and the ring bit models.

Note 2) Special types are also available according to customer's request.

■ Top Hammer Type ULTRA MAXBIT / Top Hammer

● System Part Number

U T 072A M38 BB L095

Identification number
 Carbide shape (R: Round, BB: Semi-ballistic, SA: Spike)
 Thread type
 Type: Minimum inner diameter (mm) of a ring bit and Casing pipe size code
 Top hammer type
 Product of ULTRA MAXBIT

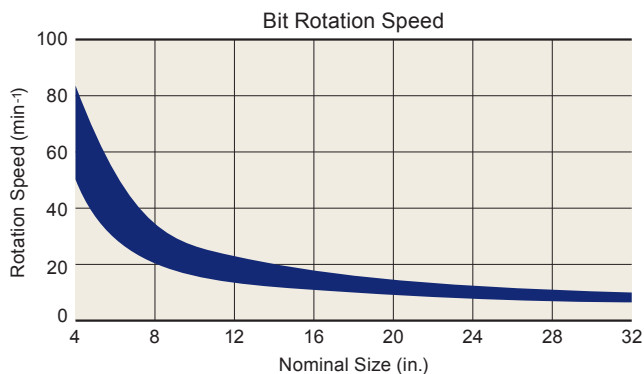
Unit: mm (Upper)
inch (Bottom)

Casing Pipe		Type	Ring Bit			Pilot Bit			Ring Set (Ring Bit & Casing Shoe)	Compatible Part	System Part Number	
Outer Dia.	Wall Max. Thickness		Model	Inner Dia.	Outer Dia.	Outer Dia.	Thread	Weight (kg)				Weight (kg)
D ₂	t			D ₄	D ₁	D ₃						
CASING PIPE ø114.3mm (4 1/2")												
114.3 (4 1/2")	10.0 (0.39")	072A	Single pass	72	126	92	T38	6.0	4.7		UT072AM38BBL095	
				2.83"	4.96"	3.62"						
				72	126	92	T45	6.2	4.7		UT072AM45BBL106	
				2.83"	4.96"	3.62"						
	9.5 (0.37")	072C	Single pass	72	126	93	T38	6.7	4.7		UT072CM38BBL308	
				2.83"	4.96"	3.66"						
				72	126	93	T45	6.9	4.7		UT072CM45BBL362	
				2.83"	4.96"	3.66"						
	8.0 (0.31")	072D	Single pass	72	126	93	T38	6.7	4.8	072C Pilot bit 072C Ring bit	UT072DM38BBL309	
				2.83"	4.96"	3.66"						
				72	126	93	T45	6.9	4.8	072C Pilot bit 072C Ring bit	UT072DM45BBL363	
				2.83"	4.96"	3.66"						
	7.0 (0.28")	072E	Single pass	72	126	93	T38	6.7	4.9	072C Pilot bit 072C Ring bit	UT072EM38BBL326	
				2.83"	4.96"	3.66"						
				72	126	93	T45	6.7	4.9	072C Pilot bit 072C Ring bit	UT072EM45BBL364	
				2.83"	4.96"	3.66"						
		076B	Single pass	76	126	98	T38	7.2	4.3		UT076BM38BBL270	
				2.99"	4.96"	3.86"						
CASING PIPE ø139.7mm (5 1/2")												
139.7 (5 1/2")	10.0 (0.39")	097A	Single pass	97	150	117.5	T45	11.7	5.7		UT097AM45BBL096	
				3.82"	5.91"	4.63"						
				97	150	117.5	T51	11.9	5.7		UT097AM51BBL365	
				3.82"	5.91"	4.63"						
	9.5 (0.37")	097C	Single pass	97	150	118.5	T38	12.0	5.9	097B Pilot bit 097A Ring bit	UT097CM38BBL327	
				3.82"	5.91"	4.66"						
	8.0 (0.31")	097B	Single pass	97	150	118.5	T38	12.0	5.9	097A Ring bit	UT097BM38BBL311	
				3.82"	5.91"	4.67"						
				97	150	118.5	T45	11.7	5.9	097A Ring bit	UT097BM45BBL141	
				3.82"	5.91"	4.67"						
	7.0 (0.28")	097D	Single pass	97	150	118.5	T38	12.0	5.9	097B Pilot bit 097A Ring bit	UT097DM38BBL328	
				3.82"	5.91"	4.67"						
	6.6 (0.26")	100B	Single pass	97	150	123	T38	13.0	5.8		UT100BM38BBL338	
				3.82"	5.91"	4.84"						

OTHERS

■ Rotation Speed of Bit

Standard speed is 15–20m/min.
Refer to the following figure for rotation.
Select the range of uniform rotation during drilling.



■ Setting Compressor

- Pressure
 - Set between 0.7 to 1.0MPa (100–150psi)
 - Consider the depth of underground water when drilling through the layer.
(In case of 30m (90 ft) depth, add 0.3MPa (45psi) to the air pressure.)
 - Do not set over 1.5MPa (225psi)
- Air Consumption
 - Set the air supply using the following formula.

$$Q = \frac{V(D^2 - d^2)}{1273500}$$

Q : Air supply (m³/min)
D : Inside diameter of casing (mm)
d : Outside diameter of jacket or hammer (mm)
V : Air speed 1,100–1,500 (m/min)

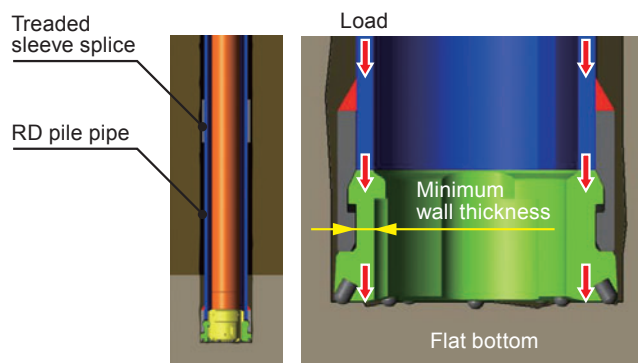
Recommended Air Consumption

Nominal Size (in.)	Air Supply	
	(m³/min)	(cfm)
4	4-15	140-530
8	19-26	670-920
12	33-45	1,170-1,590
16	42-57	1,480-2,010
20	59-80	2,080-2,830
24	72-98	2,540-3,460
28	81-111	2,860-3,920
32	90-122	3,180-4,310

APPLICATION EXAMPLES

● ULTRA MAXBIT for RD Pile

- Face of the pilot bit is located at same level of ring bit.
(Pilot bit does not protrude from the ring bit like other standard ULTRA MAXBIT system)
This structure make the system stronger against the heavy weight from RD pile.
- Ring bit is bigger than the diameter of "Threaded sleeve splice" shown below illustration for soother drilling.
- Minimum width of the ring bit is same as the width of casing pipe to retain enough strength of RD pile.



APPLICATION EXAMPLES

Foundation construction

Used for improving foundation or for inserting H steel beams.



Micro pile construction

Possible to efficiently drill in underpinning.



Well drilling construction

The normal model is recommended if a casing pipe is left in the ground. If not, the multi-use model is recommended.



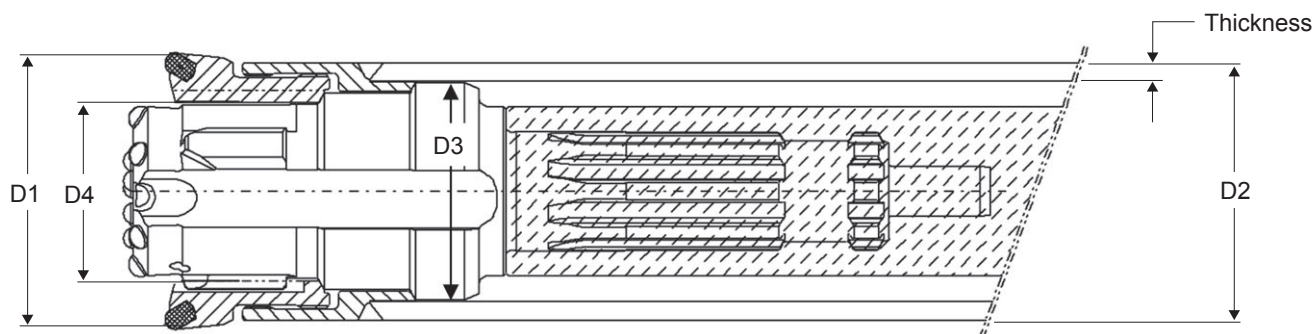
Pipe roof and Tunnel fore piling

Efficient and stable operation is possible in inclined or horizontal casing drilling.



ULTRA MAXBIT

ORDER SHEET

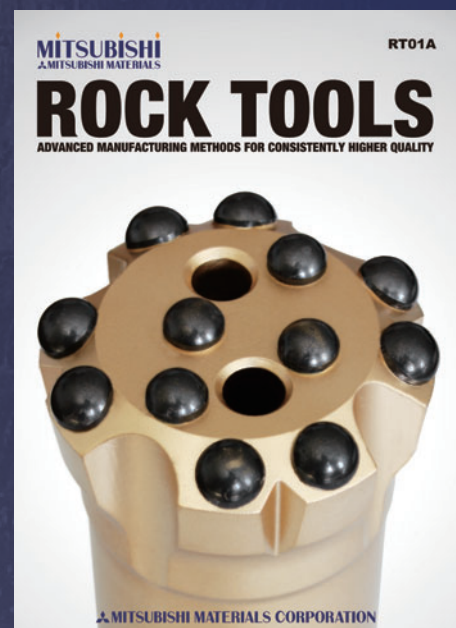


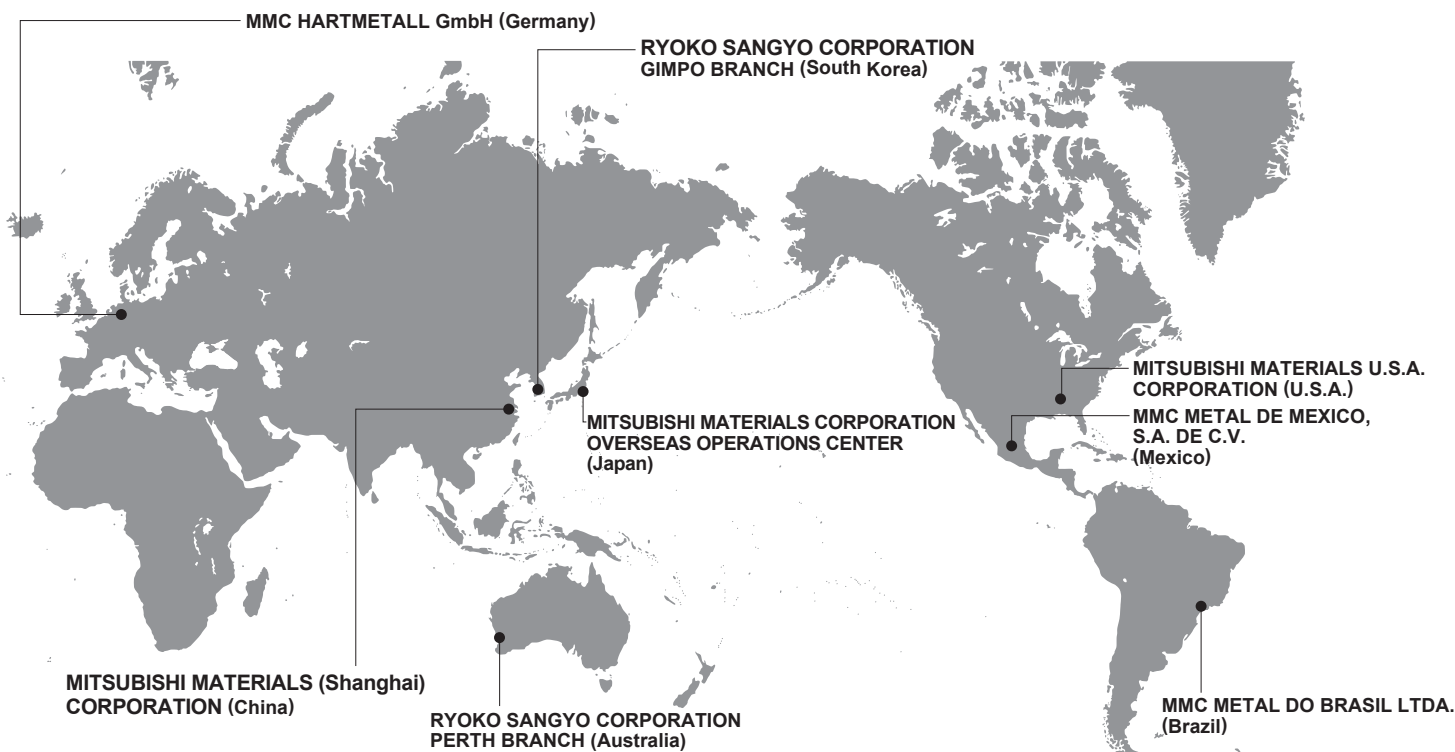
User Name			
Usage			
"DTH Model No. or Thread type"			
Rotation Direction at Drilling	Right	Left	
Drilling Direction	Vertical	Horizontal	Diagonal (Angled)
Casing Pipe	Outer diameter (D2)		Wall thickness
Ring Bit Model	Single pass	Normal	Multi use
Ring Bit O.D.	(D1)	Manufacturer's recommendation	
Ring Bit I.D.	(D4)	Manufacturer's recommendation	
Maximum O.D. of Pilot Bit	(D3)	Manufacturer's recommendation	
Quantity Demanded	Drilling meter / Number of hole		
Minimum Order Quantity	Pilot Bit: Ring Bit & Casing Shoe:		
Expected Delivery Time			
Remark	Information such as geological conditions, conventionally used bit (a manufacturer), size of passing through bit gauge and hammer type;		
		Name of preparer	
		Phone number	

DOWN THE HOLE BIT



GENERAL CATALOGUE





MITSUBISHI MATERIALS CORPORATION

JAPAN / ROCK TOOLS

MITSUBISHI MATERIALS CORPORATION OVERSEAS OPERATIONS CENTER

KFC bldg., 8F, 1-6-1, Yokoami, Sumida-ku, Tokyo 130-0015, Japan

TEL +81-3-5819-8723 FAX +81-3-5819-5259

E-Mail: rocktool@mmc.co.jp

Subsidiaries of MITSUBISHI MATERIALS CORPORATION

U.S.A.	MITSUBISHI MATERIALS U.S.A. CORPORATION Rock Tools Office 2690 Salisbury Highway, Statesville, NC 28677, U.S.A TEL +1-800-423-1358 FAX +1-888-834-2248 E-Mail: rock@mmus.com	Australia	RYOKO SANGYO CORPORATION 58 Catalano Circuit Canning Vale, WA 6155 Australia PO Box 1550, Canning Vale B/C WA 6970 Australia TEL +61-8-9256-4002 FAX +61-8-9256-4471 E-Mail: admin@ryoko.com.au
Germany	MMC HARTMETALL GMBH Comeniusstr. 2, 40670 Meerbusch, Germany TEL +49-2159-9189-32 FAX +49-2159-9189-30079 E-Mail: eric-mmc@wanadoo.fr	South Korea	RYOKO SANGYO CORPORATION 761, Jiwol-Ri, Pattan-Myeon, Hwaseong-Si, Gyeonggi-Do 445-917, Korea TEL +82-31-8059-1895 FAX +82-31-8059-1897
Brazil	MMC METAL DO BRASIL LTDA. Rua Cincinato Braga, 340 13º andar. Bela Vista- CEP 01333-010 São Paulo-SP., BRASIL TEL +55-11-3262-5095 FAX +55-11-3285-4906 E-Mail: mmbr@mmbr.com.br	China	MITSUBISHI MATERIALS (Shanghai) CORPORATION Room 3905, UNITED PLAZA 1468, Nanjing Road West, Shanghai, 200040 China TEL +86-21-6235-0745 FAX +86-21-6235-0741
Mexico	MMC METAL DE MEXICO S.A. DE C.V. Av. La Canada No.16 Parque Industrial Bernardo Quintana El marques, Queretaro. TEL +52-442-221-6136 +52-442-221-6137 FAX +52-442-221-6134 E-Mail: gonzalez@mmcmex.com		

<http://mrt.mitsubishicarbide.com>